

## Product(ion)

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### Materials

PU (23%); Steel (21%); Synthetic Rubber (19%);  
Leather (12%); TPU (5%); Polypropylene (4%);  
Nylon / PES (3%); PA (3%); Plastic / Steel (3%);  
Polyether (3%); PA / Polyethylene (2%); PES  
(1%); Cotton / Glass / PES / Resin

### Recycled materials (weight-based)

0%

*The recycled percentage is a snapshot. Our aim is to increase this percentage.*

### Number of different materials used

15

### Production location 1st Tier suppliers

Italy

### Production location 2nd Tier suppliers

China, Colombia, Italy, Luxembourg

*Tier 1 suppliers are the direct suppliers of Allshoes. Tier 2 suppliers are the suppliers' suppliers.*

## Use

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### User instructions

For longevity of the product, let product breathe after wearing and use recommended care products.

### Repair instructions

Repairs might affect certification on safety standards: ISO20345:2022

### Spare part/ accessoires availability

Use recommended accessoires, available on [www.allshoes.eu](http://www.allshoes.eu).

## End-of-life

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### End-of-life instructions

At the end-of-life, do not discard products as waste, but hand it in at a collection point of the Green Gear Alliance for recycling. For more information: [www.greengearalliance.eu/en](http://www.greengearalliance.eu/en).

### Recyclability

Recycling of materials possible by mechanical shredding.

### End-of-life packaging

Shoebox is made from 100% recycled FSC cardboard, with waterbased ink. Discard with paper waste.

## Environmental impact (LCA)

### Scope

The production of 1 pair of the Grisport 903L BOA in size 42, excluding the shoebox, including the transport from the factory to the Allshoes Warehouse.

### Stages

A1 (Materials); A2 (Transport); A3 (Production); A4 (Transport gate to site)

### CO2-equivalent

+/- 10 kg CO2-eq

### LCA consultant

Ecochain

### LCA verified by third party

Not yet.

### Full LCA Report

Not yet available.



Allshoes calculated the environmental impact of the production of 1 pair of the Grisport 903L BOA in size 42, excluding the shoebox, including the transport from the factory to Allshoes Warehouse.

**10 kg  
CO2-eq**

Out of the carbon footprint, this is how the emissions are distributed...

94%



Materials

1%



Transport

5%



Energy